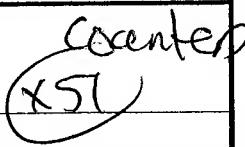


Date: Wednesday, 8/15/2007 6:18:13 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: LATCH BRACKET		
Job Number	: 33893					
Estimate Number	: 10994					
P.O. Number	: N/A		Part Number	: D2583		
This Issue	: 8/15/2007	S.O. No. : N/A	Drawing Number	: D2583 REV. B		
Prsht Rev.	: NC		Project Number	: N/A		
First Issue	: N/A	Type : SMALL /MED FAB	Drawing Revision	: B		
Previous Run	: 30716		Material	: N/A		
Written By	<u>JL 07-08-15</u>		Due Date	: 8/22/2007		
Checked & Approved By			Qty:	50	Um:	Each
Comment	: Est: C 00.11.01 Removed P/O for Powder Coat- in house processDM Est: D 06.07.21 Waterjet EC					

## Additional Product

Job Number:		
Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S040	5052-H32 .040 Sheet 
Comment: Qty.: 0.1227 sf(s)/Unit Total : 6.1373 sf(s) Material: 5052-H32 (QQ-A-250/8) 0.040" thick (M5052H32S040) Batch: <u>M104921</u> <u>HB 07-08-15</u>		
2.0	WATER JET	FLOW WATER JET 
Comment: FLOW WATER JET 1-Cut as per Dwg D2583 Dwg Rev: <u>B</u> <u>HB 07-08-15</u> Prog Rev: <u>B</u> 		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE 
<u>HB 07-08-15</u>		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK 
 Comment: SECOND CHECK <u>EJ 07/08/15</u>		
5.0	BRAKE NC	NC BRAKE 
<u>ml 07/08/20 (xs1)</u> Comment: NC BRAKE Deburr <u>Form on CNC Brake as per Dwg D2583</u>  <u>SB 07/08/21</u>		

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LATCH BRACKET

Job Number: 33893

Part Number: D2583

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



counter

Comment: INSPECT WORK TO CURRENT STEP

ES 07/08/03 XST

7.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

ZT 07-08-25

51

8.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

M.F.

07/08/09

9.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

07/08/29 P(51)

10.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

07/11/29 (51)

11.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/08/30

Job Completion



10

07/08/30

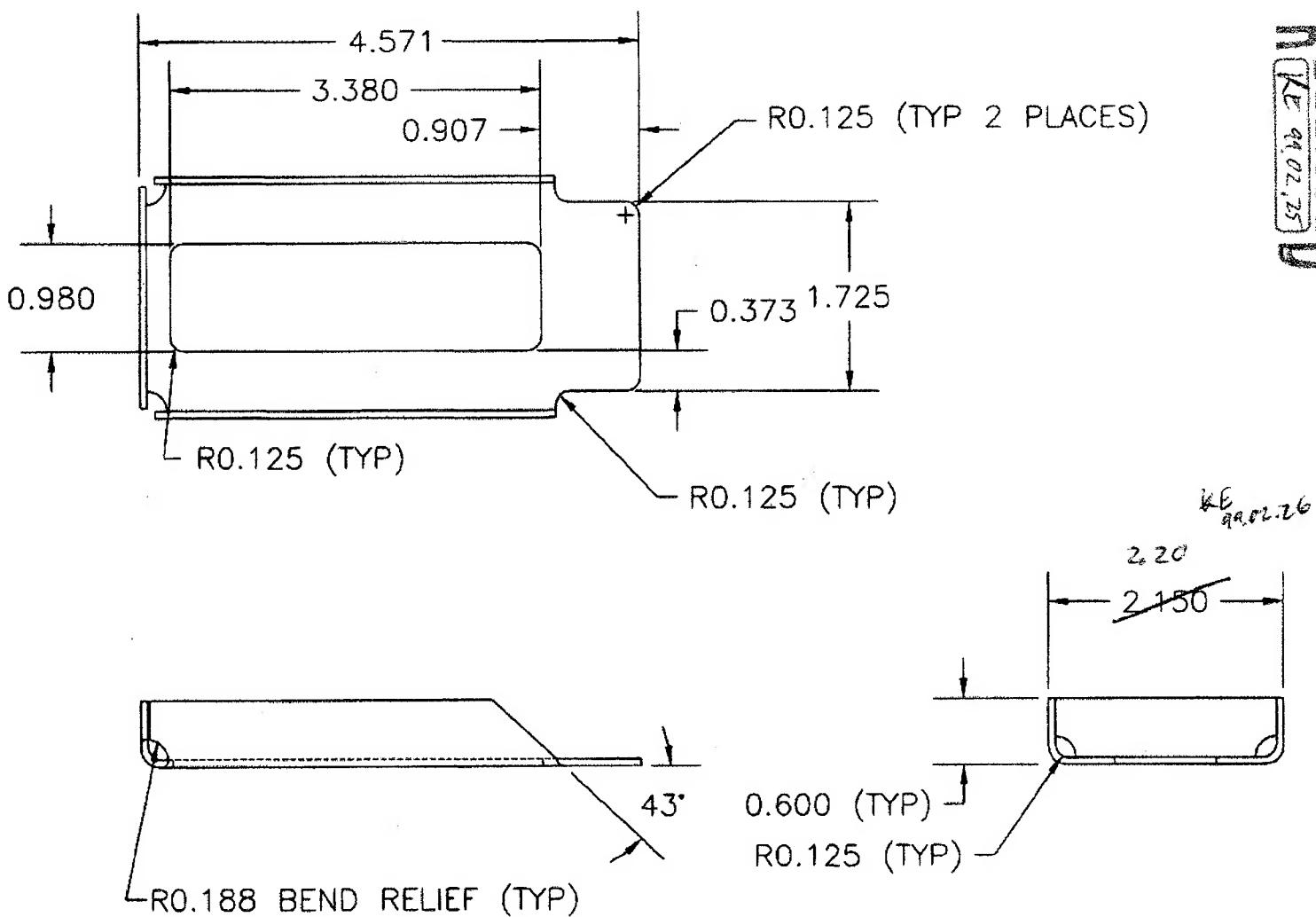
DART AEROSPACE LTD	Work Order:	33893
Description: Latch Bracket	Part Number:	D2583
Inspection Dwg: D2583 Rev: B		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

## **x** First Article      Prototype

Measured by:	HB	Audited by:	EP	Prototype Approval:	N/A
Date:	07-08-15	Date:	07/05/15	Date:	N/A

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A	04.06.25	New Issue	KJ/JLM	SJM



**RELEASED**  
[RE 99.02.25]

**DART**

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SERIAL

DESIGN MIKE M.	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	REV. B
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2583	SHEET 1 OF 1
DATE 99.02.22	TITLE LATCH BRACKET	SCALE 2:3	
A	96.07.10	NEW ISSUE	
B	99.02.22	CHANGE OF FINISH (PER TSR A887)	